

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>020.39160ZN</b>	<b>L.20/00373/2 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,9X16</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	7,25-735	10	0
HEAD THICKNESS	2,55	2,80	2,79-2,80	10	0
RADIUS UNDER HEAD	R 0,50		0,70-0,80	10	0
RECESS DEPTH #2	1,63	2,26	1,92-1,96	10	0
RECESS DIAMETER	4,40		4,34-4,36	10	0
FIRST FULL THREAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	3,73	3,91	3,81-3,83	10	0
MINOR DIAMETER	2,77	2,92	2,81-2,88	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
PITCH	1,34		1,36-137	10	0
THREAD ANGLE	60°		61°-62°	10	0
POINT DIAMETER	2,51		2,52-2,67	10	0
TAPPER LENGTH	2,70 MAX		1,81-1,85	10	0
TOTAL LENGHT	15,20	16,80	15,37-15,46	10	0
TORSION	35 KGF-CM MIN		49-50	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	79	15	6	3	7	3	7	1	31	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>